



Technical Requirement

1. The castings will be well finished without any visible defects, such as shrinkage cavities, underfill, cracks, cold shuts and etc.
2. Without the marking of the curving, of castings R3 and pattern draft(draft angle) 1.5°;
3. The casting inspection will be complied with the EN124 standard;
4. Tolerance: ISO8062:1994CT-12;

DWG. NO:	ASC-SS1004-1
LOADING:	D400
DESCRIPTION:	1000X1000X100
MATERIAL:	Ductile Iron Grade 500/7
LOAD TEST	BS EN124
DATE:	11-02-2019